## SECOND-ORDER PLASTIC-ZONE ANALYSIS OF STEEL FRAMES Part II: Effects of Initial Geometric Imperfections and Residual Stress

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Figure 1: The advanced analysis concept.



Figure 2: Member's out-of-straightness modeling and influence.



Figure 3: Structure's out-of-plumbness modeling and influence.



Figure 4: Residual stress set-up.



Figure 5: Residual stress diagrams of hot-rolled sections.



(a) Rolled plates. (b) Hot-cut plates. (c) Welded rolled plates. (d) Welded hot-cut plates.

Figure 6: Residual stress diagrams of built-up sections.



Figure 7: Residual stress effect on Galambos and Ketter's beam-column [25].









(a) Out-of-straightness for left.

(b) Out-of-straightness for right.

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 $\Delta_0$ 

 $\delta_0$ 



Figure 10: Advanced analysis of fixed-free column.



(a) Idealized frame.

(b) Frame's initial geometrical imperfections and data.

Figure 11: Steel portal frame.



Figure 12: Portal frame with members' out-of-straightness.



Figure 13: Portal frame's out-of-plumbness.



Figure 14: Combined initial geometrical imperfections of steel portal frame.



(a) Fixed-free column mounted as a frame. (b) Portal frame study: worst initial geometrical model.

Figure 15: Collapsed configuration using advanced analysis.



(a) Opposite of the worst geometrical configuration. (b) Correspondent collapsing deformed geometry.

Figure 16: Effect of opposite of the worst initial geometrical configuration model.

Case	Geometric Imperfection Models	Figure <sup>(2)</sup>	λ : Hajjar	et al. [23]	$\lambda$ : Present Work <sup>(3)</sup>		
Ŭ			No RS	With RS	No RS	With RS	
1	No imperfection	-	1.000	_	0.7361 (3)	0.5972 <sup>(3)</sup>	
2	OP	3b	0.750	0.681	0.7512	0.6839	
3	OS (L or R)	2b	0.823	0.727	0.8239	0.7279	
4	OP + OS L	10a	0.712	0.650	0.7148	0.6516	
5	OP + OS R	10b	0.801	0.723	0.8019	0.7258	

Table 1: Collapse load factor  $\lambda$  of fixed-free column [23].

Notes: 1. Abbreviations: OP (out-of-plumbness), OS (out-of-straightness), RS (residual stress), L (left) and R (right); 2. Figures related to imperfect geometry; 3. Load  $P = \lambda F$  (the authors used F = 2000 kN;  $P_y = 1472.5 \text{ kN}$ ).

Table 2: Combination of initial geometric imperfections of the steel portal frame.

Load factor	$H = \beta_H H_v$	$OP + OS^{(1)}$							
[%]	(2)	a: / /	b: / ∖	c:/ )	d:) (	e: ( )	f: ( \		
<b>a</b> (3)	$\beta_{\rm H} = 0.0$	91.4	89.8	97.1	95.8	89.5	97.1		
$\lambda_y$	$\beta_{\rm H} = +0.5$	55.8	56.1	59.2	59.2	54.9	61.5		
<b>a</b> (4)	$\beta_{\rm H} = 0.0$	92.7	93.4	97.6	97.4	93.5	97.6		
$\lambda_{col}$	$\beta_{\rm H} = +0.5$	64.5	64.9	67.5	68.0	65.0	68.5		
Load factor	$H=\beta_H H_y$	$OP + OS^{(1)}$							
[%]		g: ( )	h: ( (	i:	j:	k: 🗸 🏒	1:\ (		
<b>a</b> (3)	$\beta_{\rm H} = 0.0$	95.9	92.4	97.1	95.9	95.8	97.1		
$\lambda_y$	$\beta_{\rm H} = +0.5$	58.1	57.9	59.0	59.1	57.9	61.3		
<b>λ</b> (4)	$\beta_{\rm H} = 0.0$	97.3	93.8	97.5	97.4	97.3	97.5		
$\lambda_{col}$	$\beta_{\rm H} = +0.5$	68.0	65.4	67.4	67.8	67.9	68.3		

Notes: 1. Abbreviations: OP (out-of-plumbness) and OS (out-of-straightness); 2. Two loading cases: with H ( $\beta_H = 0.5$ ) and no H ( $\beta_H = 0$ ), where  $H_y = 2M_p/L$ ,  $M_p$  is the section plastic moment and L is the column length; 3.  $\lambda_y$ : yield start; and 4.  $\lambda_{col}$ : collapse load factor.

Table 3: Advanced analysis of steel portal frame.

Case	Geometry case <sup>(1)</sup>	Fig. (2)	Load factor [%] no RS <sup>(1)</sup> $\lambda_{v}^{(3)}$ $\lambda_{col}^{(4)}$		Load factor [4 $\lambda_v^{(3)}$	$\%$ ] with RS <sup>(1)</sup> $\lambda_{col}$ <sup>(4)</sup>
1	No imperfection	11a	60.2	68.0	35.5	66.4
2	ŌS	12a	59.1	67.4	34.8	66.0
3	OP	13d	56.9	65.0	33.6	63.6
4	OS + OP combined	14a	55.8	64.5	33.0	63.3

(a) With horizontal load H ( $\beta_{\rm H}$  = 0.5)

(b)	No l	norizontal	load H	$(\beta_{\rm H} =$	0; on	ly vertical	l 2P	load)
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Case	Geometry case <sup>(1)</sup>	Fig. (2)	Load factor	[%] no RS <sup>(1)</sup>	Load factor [%] with RS $^{(1)}$		
Case			$\lambda_{y}^{(3)}$	$\lambda_{col}^{(4)}$	$\lambda_{\rm y}$ (3)	$\lambda_{col}^{(4)}$	
1	No imperfection	11a	-	100.0	72.5	97.9	
2	OS	12b	95.9	97.3	69.5	96.1	
3	OP	13d	93.1	94.2	67.8	91.1	
4	OS + OP combined	14a	91.4	92.7	66.5	90.3	

Notes: 1. Abbreviations: OP (out-of-plumbness), OS (out-of-straightness) and RS (residual stress); 2. Figures related to imperfect geometry; 3.  $\lambda_y$ : yield start; and 4.  $\lambda_{col}$ : collapse load factor.